DECLARATION AND POWER OF ATTORNEY

In re Application of: Dominique SCHWAB and Timothy COOPER

As a below named inventors, we hereby declare that:

Our residence, post office address and citizenship are as stated below next to our names. We believe we are the original, first and sole inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled: "Device and Method for Thermoforming an Object Having a Back Draft Portion," the specification of which:

is attached hereto	١.
--------------------	----

We hereby state that we have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above. We do not know and do not believe that the same was ever known or used by others in the United States of America before our invention thereof, or patented or described in any printed publication in any country before our invention thereof or more than one year prior to the date of this application. We further state that the invention was not in public use or on sale in the United States of America more than one year prior to the date of this application. We understand that we have a duty of candor and good faith toward the Patent and Trademark Office, and we acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

We hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of the foreign application(s) for patent or inventor's certificate listed below, and have also identified below any foreign application for patent or inventor's certificate disclosing subject matter in common with the above-identified specification and having a filing date before that of the application on which priority is claimed:

Application No.	Country	Filing Date	Priority Claimed Under 35 USC §119	
			YES	NO
02 09186	France	19 July 2002	x	
·				

Title: Device and Method for Thermoforming an Object Having a Back Draft Portion Page 2

We hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below:

Application No.	Country Filing Date Priority Claim Under 35 USC			
			YES	NO

We hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter disclosed and claimed in the present application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code §112, we acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Application No.	Country	Filing Date	Status: Patented, Pending, Abandoned

We further declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statement were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patents issuing thereon.

I hereby authorize the U.S. attorneys named herein to accept and follow instructions from Cabinet Beau de Loménie as to any action to be taken in the Patent and Trademark Office regarding this application, without direct communication between the U.S. attorney and the undersigned. In the event of a change in the persons from whom instructions may be taken, the U.S. attorney named herein will be notified by the undersigned.

POWER OF ATTORNEY: I appoint the practitioners associated with **Customer No. 29052**, which currently includes:

Peter G. Pappas – Reg. No. 33,205; Daniel J. Warren – Reg. No. 34,272; William L. Warren – Reg. No. 36,714; Malvern U. Griffin III – Reg. No. 38,899; Robert A. Lester – Reg. No. 24,004; Jerry C. Liu – Reg. No. 47,754; Kevin W. King – Reg. No. 42,737; John D. Hamann - Reg. No. 45,527;

Attorney Docket No. 19978-0016 Title: Device and Method for Thermoforming an Object Having a Back Draft Portion Page 3

Mark E. Henderson - Reg. No. 51,144; William R. Silverio - Reg. No. 45,383; Russell A. Korn - Reg. No. 54,236; Elizabeth Cary Miller - Reg. No. 54,708; Kathryn H. Wade - Reg. No. 54,682; Michael I. Krause - Reg. No. 53,157; Ralph E. Gaskins, Jr. - Reg. 50,136; Hoang M. Vo - Reg. No. 47,158; William F. Long - Reg. No. 51,967; Robert J. Walters - Reg. No. 40,862; Christina Ondrick - Reg. No. 46,198

to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

Send correspondence to:

Daniel J. Warren
SUTHERLAND ASBILL & BRENNAN LLP

999 Peachtree Street, NE Atlanta, GA 30309-3996 Direct telephone calls at (404) 853-8028

Full name of first inventor: Dominique Schwab	Citizenship: France
Inventor's signature	Date: FEBRUARY 4, 2005
Residence and Post Office Address: 8 Passage Vedi-Saint-Charles, 78000	Versailles, FRANCE
Full name of second inventor: Timothy Cooper	Citizenship: <u>UK</u>
Inventor's signature	Date: FEBRUARY 4, 2005
Residence and Post Office Address: 24 rue Isabeau, 94240 L'Haye Les Ro	oses, FRANCE